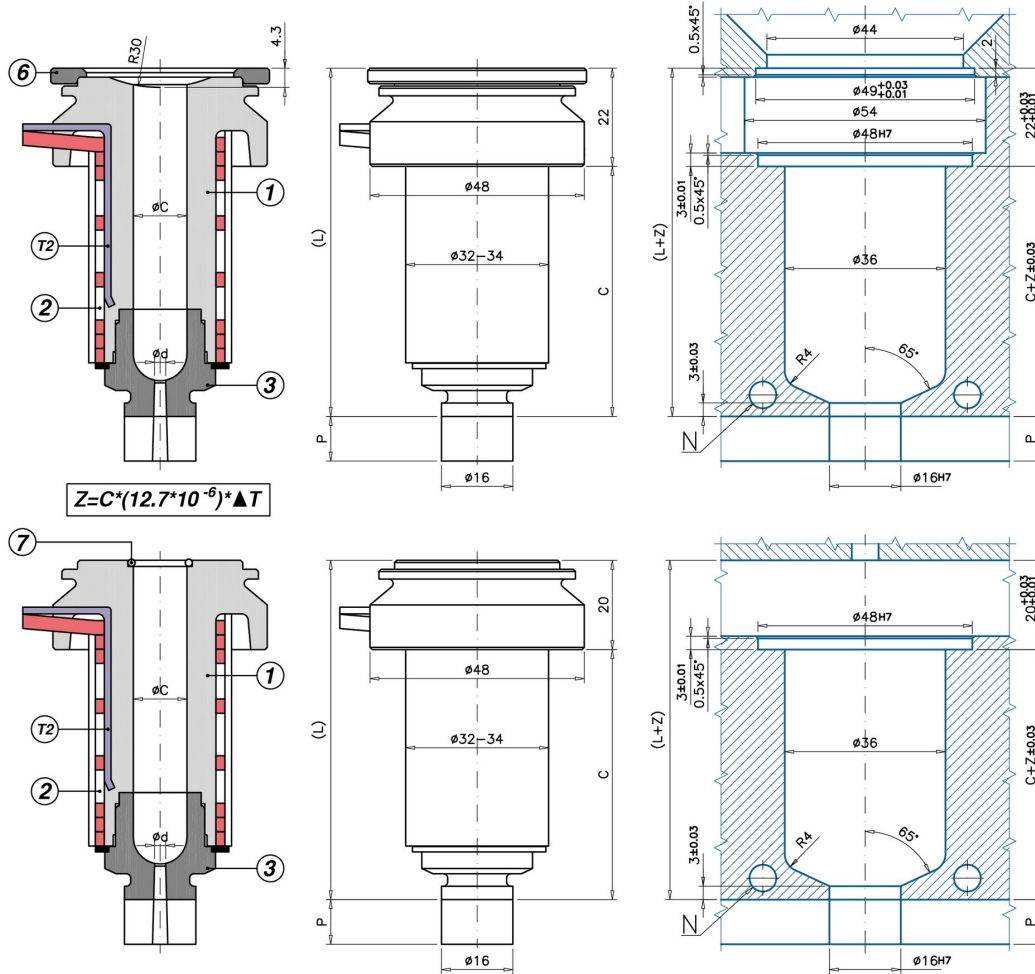


## S Single Cavity Application



$$Z = C * (12.7 * 10^{-6}) * \Delta T$$

## M MultiCavity Application

Code		C - L	1	2	T(2)	3 a 3° (-/P)	3 a 5° (-/P)	6	7
UGBE5001MA	-/P 3/5	C=54 L=74	UGCR5001M	REPNSP5001	S151051000J	UGBC50/P	UGBC505/P	-	UGACOR14
UGBE5001SA	-/P 3/5	C=54 L=76	UGCR5001S	REPNSP5001	S151051000J	UGBC50/P	UGBC505/P	UGAS4937	-
UGBE5002MA	-/P 3/5	C=84 L=104	UGCR5002M	REPNSP5002	S151051000J	UGBC50/P	UGBC505/P	-	UGACOR14
UGBE5002SA	-/P 3/5	C=84 L=106	UGCR5002S	REPNSP5002	S151051000J	UGBC50/P	UGBC505/P	UGAS4937	-
UGBE5003MA	-/P 3/5	C=114 L=134	UGCR5003M	REPNSP5003	S151551000J	UGBC50/P	UGBC505/P	-	UGACOR14
UGBE5003SA	-/P 3/5	C=114 L=136	UGCR5003S	REPNSP5003	S151551000J	UGBC50/P	UGBC505/P	UGAS4937	-
UGBE5004MA	-/P 3/5	C=164 L=184	UGCR5004M	REPNSP5004	S152051000J	UGBC50/P	UGBC505/P	-	UGACOR14
UGBE5004SA	-/P 3/5	C=164 L=186	UGCR5004S	REPNSP5004	S152051000J	UGBC50/P	UGBC505/P	UGAS4937	-
UGBE5005MA	-/P 3/5	C=214 L=234	UGCR5005M	REPNSP5005	S152551000J	UGBC50/P	UGBC505/P	-	UGACOR14
UGBE5005SA	-/P 3/5	C=214 L=236	UGCR5005S	REPNSP5005	S152551000J	UGBC50/P	UGBC505/P	UGAS4937	-

INJECTION VESTIGE: T1 OPEN FLOW NOZZLES YES - injection on sprues YES - intense colours, colour change and abrasive reinforcements YES - MULTI-CAVITY applications - NO: direct moulding onto the part - NO: SINGLE CAVITY applications, for plastics with melting temperature higher than 250°C - NO: plastics leaving stringings/droolings while mould opens; in such instance you can use EP type nozzles - T2B/T2BP injection vestige.

- 1 = Nozzle body
- (M=MultiCavity / S=Single Cavity)
- 2= Coil heater
- T(2) = J Thermocouple
- 3 = Bushing
- 3/P = Bushing with machinable prolongation
- 5 = Copper ring
- 6 = Centering Ring
- 7 = O-RING
- ØC = Standard 12 - On request: 13
- Ød = Standard: 1,2-1,5-2,0-2,5-3,0-3,5-4,0-5,0-6,0
- P = standard: 25 - On request: 0,5 ÷ 24,9

